



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-5
Job Sheet 172951



Part No: D3912-5

Job Qty: 20 ea

Part Name: Eyebolt Plate



Part Weight: 0 lbs

Job Created: 2/23/18

Due Date: 3/5/18

Type: Stock

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Logan David

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.17 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/3/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	20 pcs		3/5/18	0.04	1.20	Waterjet1		SC 18/03/18
120	QC	20 pcs		3/5/18	0.00	0.00	QC8		DAB 38
130	Packaging	20 pcs		3/5/18	0.00	0.00	Packaging3		DAB 38
140	QC21-SA	20 Ea		3/5/18	0.00	0.00	QC21		DAB 38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.0250 sf (.05125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	3	0



Container No: S052476



Part: D3912-5

Job No: 172951

Serial No/Batch: S052476

Revision:

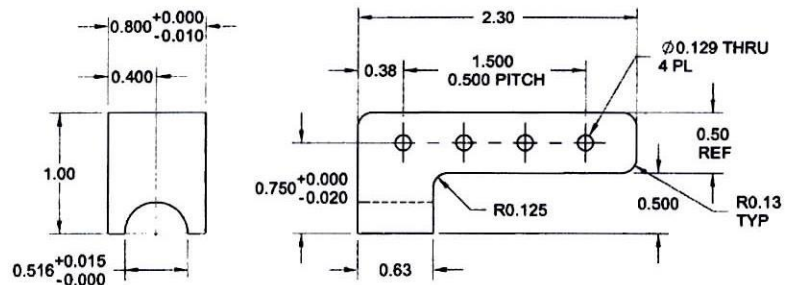
Inspector:

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www.dartaerospace.com

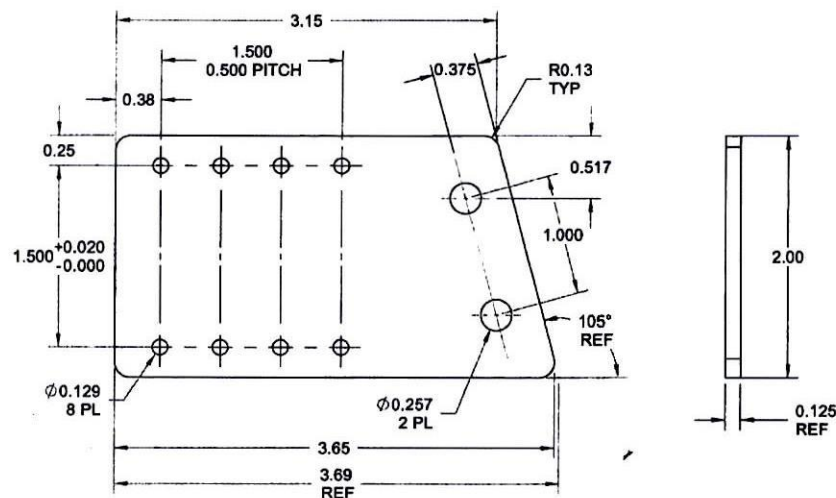
Date: 03/18/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Plate	0.129Inches + 0.005 - 0.001	0.134 0.128	0,129	Diameter
2	Eyebolt Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	0,257	Diameter
3	Eyebolt Plate	0.380Inches + 0.030 - 0.003	0.410 0.377	0,382	
4	Eyebolt Plate	1.500Inches ± 0.010	1.510 1.490	1,500	
5	Eyebolt Plate	0.500Inches ± 0.010	0.510 0.490	0,502	Pitch
6	Eyebolt Plate	3.150Inches ± 0.030	3.180 3.120	3,156	
7	Eyebolt Plate	0.375Inches ± 0.010	0.385 0.365	0,377	
8	Eyebolt Plate	0.517Inches ± 0.010	0.527 0.507	0,520	
9	Eyebolt Plate	1.000Inches ± 0.010	1.010 0.990	1,002	
10	Eyebolt Plate	3.650Inches ± 0.030	3.680 3.620	3,654	
11	Eyebolt Plate	1.500Inches + 0.020 - 0.000	1.520 1.500	1,501	
12	Eyebolt Plate	0.250Inches ± 0.030	0.280 0.220	0,253	
13	Eyebolt Plate	2.000Inches ± 0.030	2.030 1.970	2,002	
14	Eyebolt Plate	0.125Inches ± 0.010	0.135 0.115	0,115	

Plex 2/23/18 11:04 AM dart.logan.david



D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

- 1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B
- 5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs

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DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	1/1	HAWKESBURY, ONTARIO, CANADA	
CHECKED	1/1	DRAWING NO.	REV. B
MFG. APPR.	1/1	D3912	SHEET 3 OF 3
APPROVED	1/1	TITLE	SCALE
DE APPR.	1/1	EYEBOLT RECEIVER ASSY	NTS
DATE	10.06.28	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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